

USB PD Demo Board User Guide

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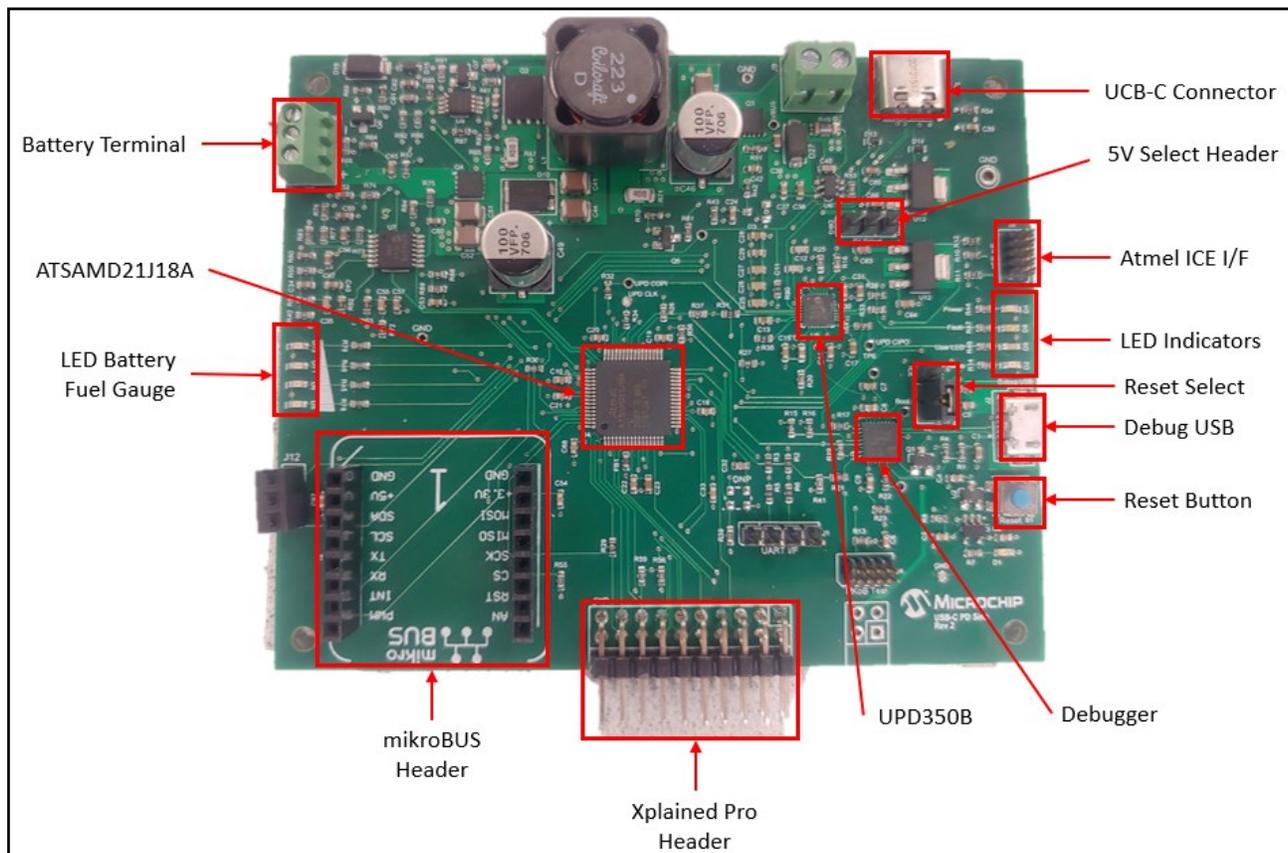


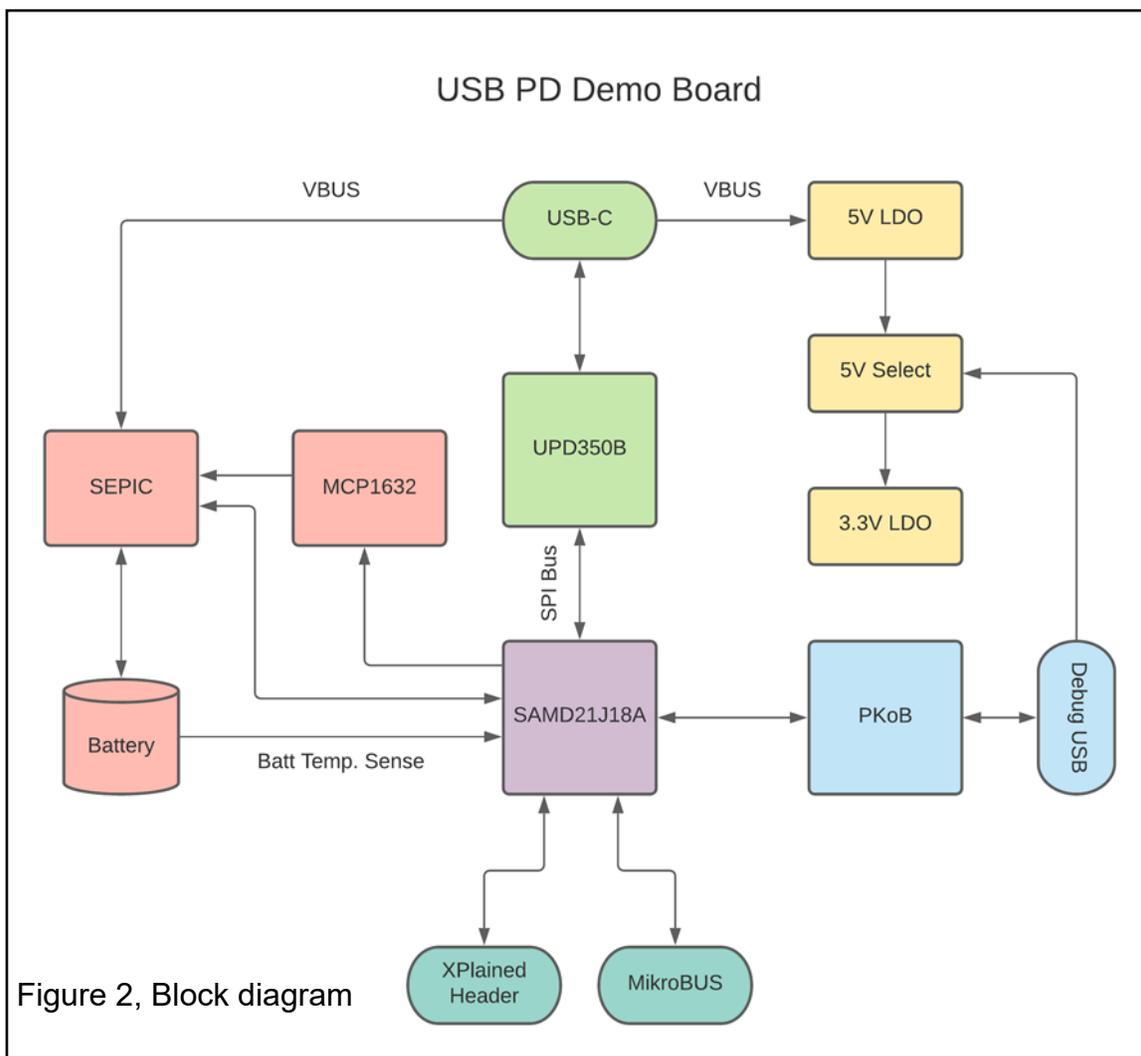
Figure 1, PD Demo Board

Board Overview

The USB PD Demo Board is a USB power delivery battery charger demo board featuring the ATSAMD21J18A microcontroller. The board includes a PKoB for USB programming/debugging, along with an Atmel ICE interface.

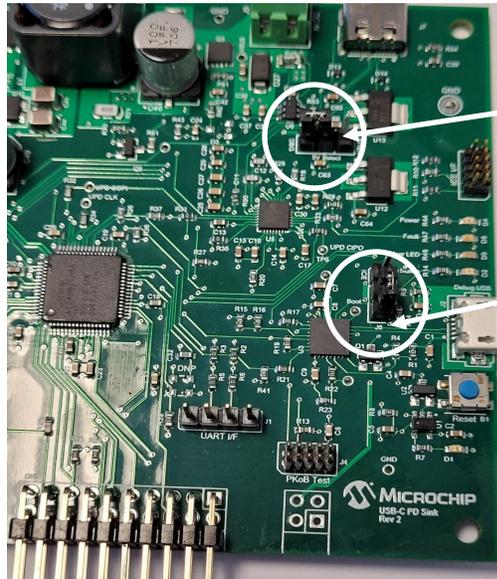
Two types of expansion headers are supported by the board. There is one Xplained Pro I/O header with a 4-pin Xplained Pro power header, and a mikro-BUS click board connector.

The battery charger's SEPIC power supply can support the full 20V/5A 100W USB PD specification.



Getting Started

1. Verify the A) 5V Select Header has a jumper on the DBG side and the B) Reset Select has a jumper on the Boot side as shown below.



A) Jumper on left side

B) Jumper on bottom

2. Download and launch MPLAB X IDE.
3. Plug the debug USB into your computer and check that MPLAB X recognizes that the kit is connected.
4. If the “Power” LED does not light up, check that the 5V select header is set to the correct source.
5. Download the PSF folder from the GitHub site (https://github.com/MicrochipTech/PD_Sink_Battery_Charger_Demo) and unzip the folder.
6. Open MPLAB X and click File > Open Project, then navigate to where you downloaded the file and go to the folder PSF_EVB_Sink> PSF > Demo > PSF_EVB_Sink > firmware and select the project file; PSF_EVB_Sink.x
7. Select the programming tool: USB Type-C Demo Board-SN: XXX
8. Build and program the demo code by pressing the  button located on the toolbar.
9. Connect the positive side of a 12V battery to the battery terminal marked “+” and the negative side of the battery to the terminal marked “-”.
10. Connect any USB PD capable charger to the USB-C connector to begin charging.

Getting Started

The demo code supports the OLED1 Xplained Pro add-on board on extension header 1. This add-on board is optional but is a useful tool for debugging and charger status monitoring. The OLED1 Xplained Pro board can be purchased here: [OLED1 Xplained Pro Board](#).

Button 3 on the OLED1 board is used to switch between two display pages. On the first page, the battery charger status is shown (either Fault, Pre-condition, CC Mode, CV Mode, or Fully Charged). If a fault has occurred, it will display what type of fault it is. If there is no fault, it will display the battery SOC as a percentage. On page 2, the negotiated PD contract is displayed in terms of negotiated voltage and current.

Note: You may have to press the board reset button after plugging in the OLED1 board if the display does not work initially.

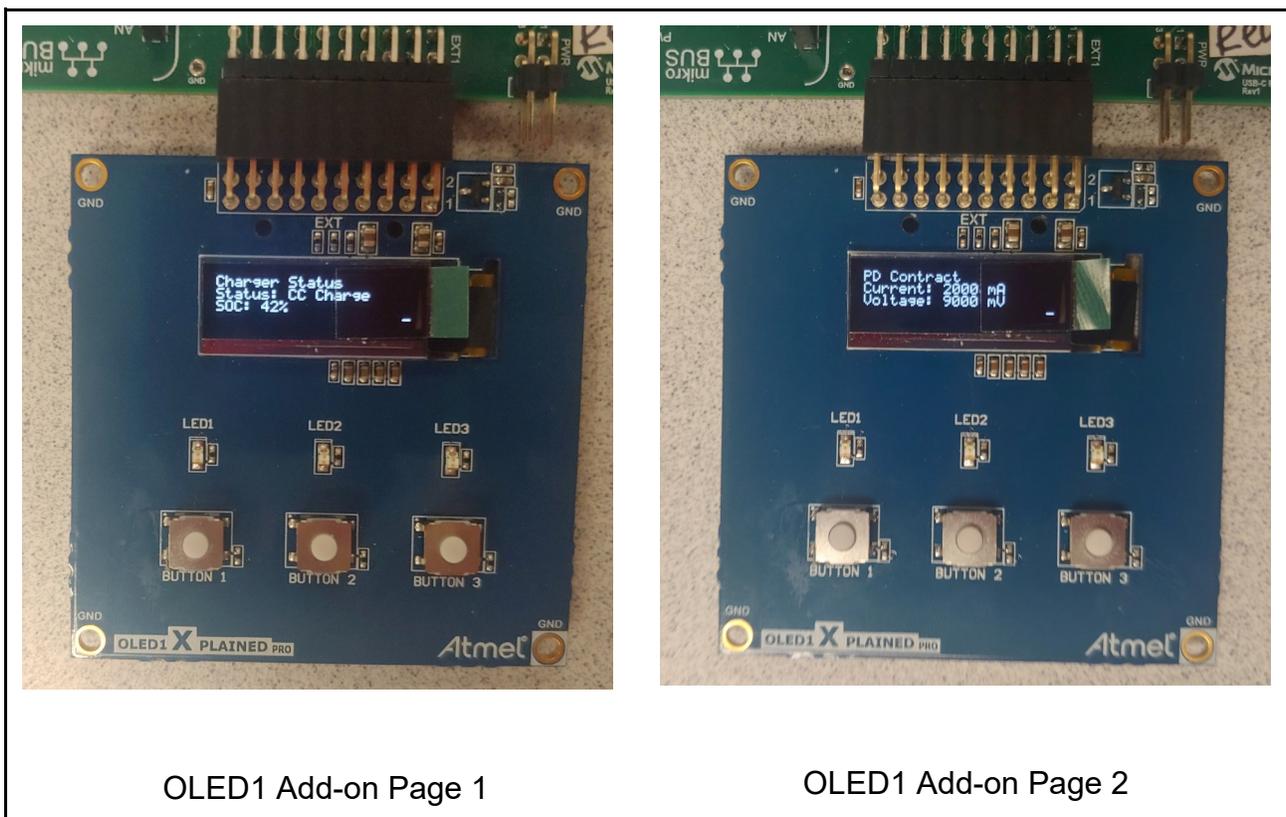


Figure 4, Different pages of OLED1 display board

Getting Started

Figures 5 and 6 detail the different state and fault codes that are recognized by the charger state machine and will be displayed on the OLED1 board. A brief description of what each code means is given.

Status Type	Integer Code	Description
FAULT	0	A fault has been detected
PRECONDITIONING	1	Battery voltage is too low for full current charging
CCMODE	2	Constant current charge mode
CVMODE	3	Constant voltage charge mode
CHARGED	4	Battery is fully charged
RECHARGE	5	Battery voltage has fallen since being charged

Figure 5, Charger state machine status codes

Fault Type	Integer Code	Description
GENERIC	0	Unknown fault
NOSOURCE	1	No PD source is attached
UVLO	2	Battery terminal voltage is too low
OVLO	3	Battery terminal voltage is too high
OVERTEMP	4	Battery temperature is too high
UNDERTEMP	5	Battery temperature is too low

Figure 6, Charger state machine fault codes

Getting Started—Debug information

Debug information is output to debug com port for the board. Using a terminal program, Tera Term, set to the correct COM port for the PD EVAL board and 115.2 KBaud, debug information will be printed to the terminal window as shown below.

```
*PD_Sync_terminal_dump.txt - Notepad
File Edit Format View Help
BOOTPROT Size 7
EEPROM Size 0
app initialized
TYPEC: TypeC Port initialization completed
PRL: Initialization Done
PSF Init Complete
VID: 0424 PID: 0350
PRL: Receiver disabled
TYPEC_UNATTACHED_SNK_ENTRY_SS
PE_SNK_STARTUP: Entered the state
TYPEC: CC1 register
TYPEC: CC2 register
TYPEC: NO DEVICES ARE PRESENT
PDPWR
battV: 0 mV - chgI: 0 mA - status: 0
pwm value: 0
battV: 9002 mV - chgI: 0 mA - status: 0
pwm value: 0
battV: 8977 mV - chgI: 0 mA - status: 0
pwm value: 0
battV: 9002 mV - chgI: 0 mA - status: 0
TYPEC: CC1 register
TYPEC: CC2 register
TYPEC: Source is Present in CC
PRL: Receiver disabled
TYPEC_ATTACHWAIT_SNK: EnteredATTACHWAIT SNK State
PDPWR,
TYPEC_ATTACHED_SNK: EnteredATTACHED SNK State
*****TYPEC CC2 ATTACH*****
PRL: Receiver enabled
PE_SNK_WAIT_FOR_CAPABILITIES: Entered the state
pwm value: 0
PRL_RX_PKT_PASSED_TO_PE: Rx Msg received passed to PE
PE_SNK_EVALUATE_CAPABILITY: Entered the state
PE_SNK_SELECT_CAPABILITY: Entered the state
PRL_TX_MSG_ON_LINE: Tx Msg sent on line
PRL_RX_PKT_PASSED_TO_PE: Rx Msg received passed to PE
PE_SNK_SELECT_CAPABILITY: Accept Message Received
PE_SNK_TRANSITION_SINK: Entered the state
PRL_RX_PKT_PASSED_TO_PE: Rx Msg received passed to PE
PE_SNK_READY: Entered the state
battV: 9002 mV - chgI: 0 mA - status: 0
PDPWRÈ
```

Debug information shown below of the charging of the battery.

```
*PD_Sync_terminal_dump.txt - Notepad
File Edit Format View Help
PDPWRĚ
pwm value: 0
battV: 9002 mV - chgI: 0 mA - status: 0
pwm value: 0
battV: 8990 mV - chgI: 0 mA - status: 0
pwm value: 853
battV: 8642 mV - chgI: 0 mA - status: 1
pwm value: 856
battV: 8977 mV - chgI: 0 mA - status: 1
pwm value: 883
battV: 9039 mV - chgI: 0 mA - status: 2
pwm value: 886
battV: 9139 mV - chgI: 6 mA - status: 2
pwm value: 916
battV: 9126 mV - chgI: 18 mA - status: 2
pwm value: 934
battV: 9163 mV - chgI: 94 mA - status: 2
pwm value: 937
battV: 9163 mV - chgI: 101 mA - status: 2
pwm value: 1021
battV: 9399 mV - chgI: 435 mA - status: 2
pwm value: 1024
battV: 9424 mV - chgI: 448 mA - status: 2
pwm value: 1060
battV: 9536 mV - chgI: 593 mA - status: 2
pwm value: 1096
battV: 9648 mV - chgI: 732 mA - status: 2
pwm value: 1159
battV: 9859 mV - chgI: 991 mA - status: 2
pwm value: 1198
battV: 9983 mV - chgI: 1136 mA - status: 2
pwm value: 1240
battV: 10132 mV - chgI: 1307 mA - status: 2
pwm value: 1243
battV: 10144 mV - chgI: 1313 mA - status: 2
```

Calibration Procedure

An optional calibration procedure can be done to improve the accuracy of the charger current sense readings. A multimeter will be required for this process.

Steps to calibrate current readings:

1. Construct the circuit shown in the diagram below.
2. In the code file “SEPIC_CTRL.c” change the CALEN variable to 1 and reprogram the board to enable the calibration.

```
#define CALEN 1 //calibration mode enable, 0 = off, 1 = on
```

3. Plug a PD power source in to the USB-C connector (not depicted below).
4. Using the data visualizer in MPLAB X, enter the current (in mA) displayed on the multimeter. Doing this for two different values will enable us to calculate the necessary calibration parameters.
5. These values are stored in EEPROM and the calibration only needs to be done once. You will have to repeat the calibration if you reprogram the board.

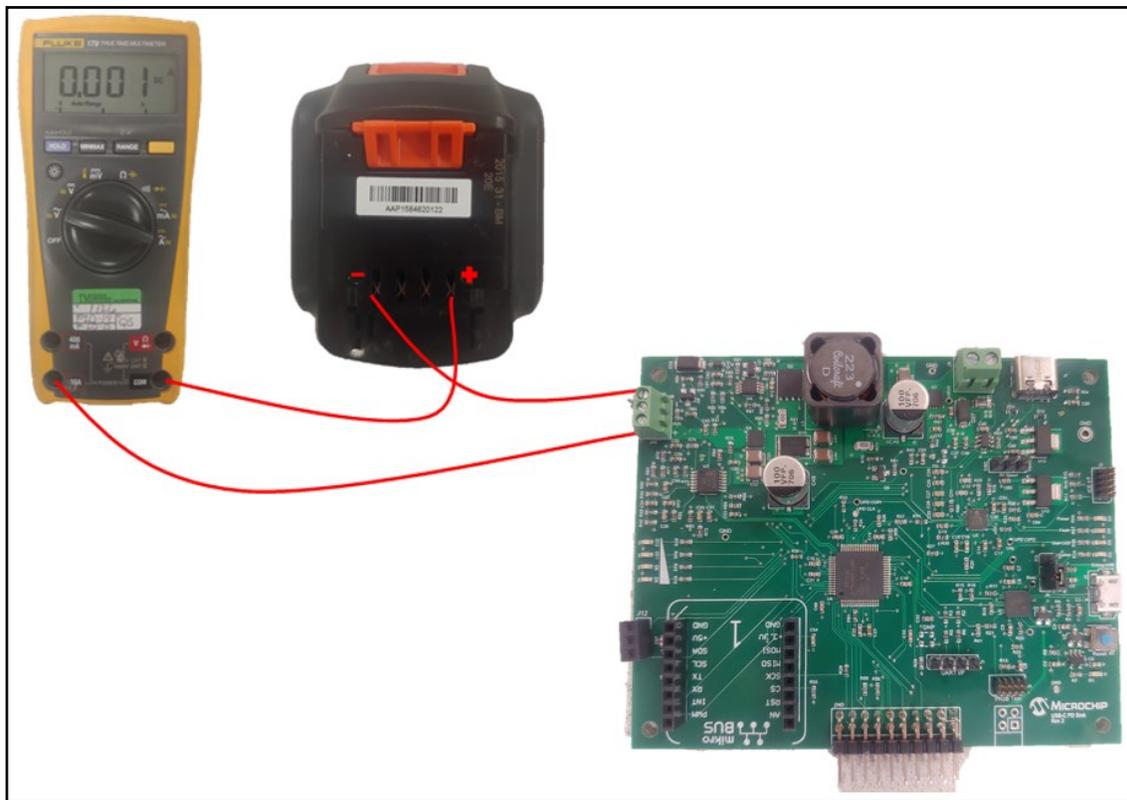


Figure 5, Calibration procedure diagram

Charger Characteristics

The charger uses a constant current/constant voltage charge algorithm. There are three main states that the charger operates in, pre-condition, constant current charge, and constant voltage charge. The charger will enter pre-condition mode if it detects the battery voltage is too low to safely charge at full current. In this mode, charge current is limited to a few hundred milliamps. Once the charger detects the battery voltage is above the pre-charge cutoff threshold, it will ramp up current to the maximum allowed charge current. This value can be hard-coded by the user or can be set to automatically calculate based on the negotiated PD contract.

The charger will continue to charge at constant current until the battery voltage nears its maximum voltage at which point it will enter constant voltage mode. In this mode, the charger checks the battery voltage every 500ms. If the voltage is above the maximum battery voltage, it will decrement current until it is at or slightly below that voltage threshold. This will maintain the battery voltage at a constant level. This process will continue until the charge current is below a specified cutoff current. At this point the charger will shutoff but will continue monitoring the battery and topping off the charge as needed.

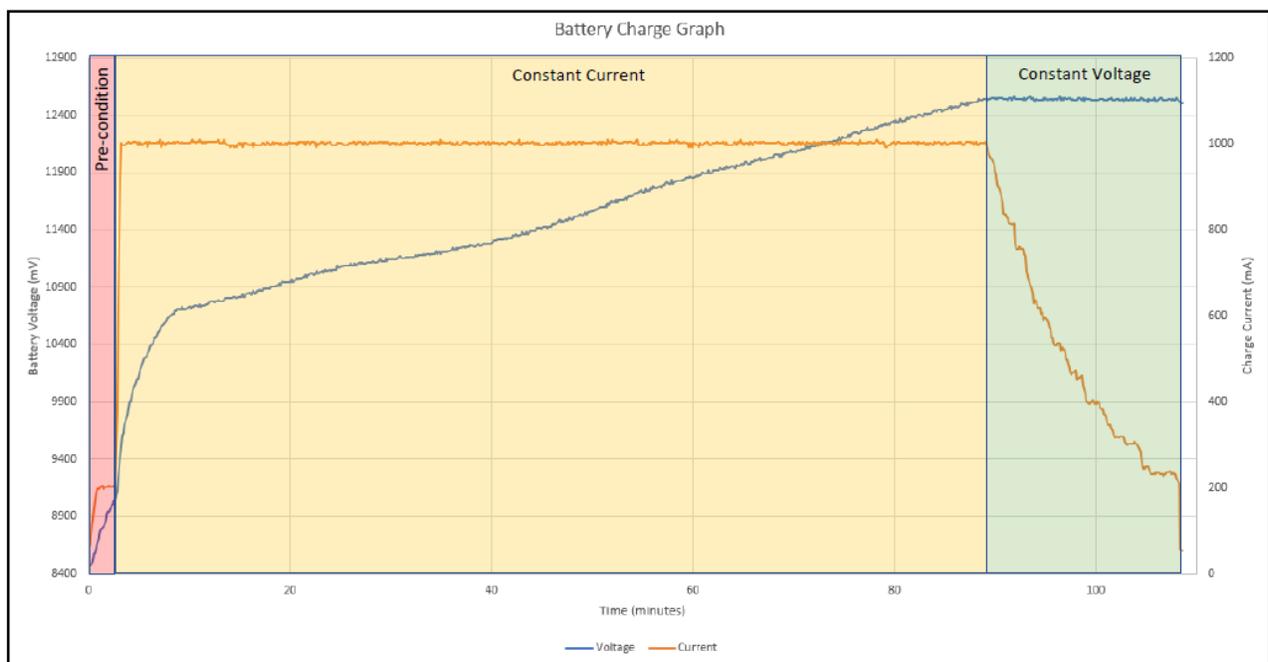


Figure 6, Charger characteristics graph

Charger Characteristics

The parameters for charger state thresholds can be tuned in the “SEPIC_CTRL.c” file. Several defines are used to establish battery parameters and desired thresholds/cutoffs.

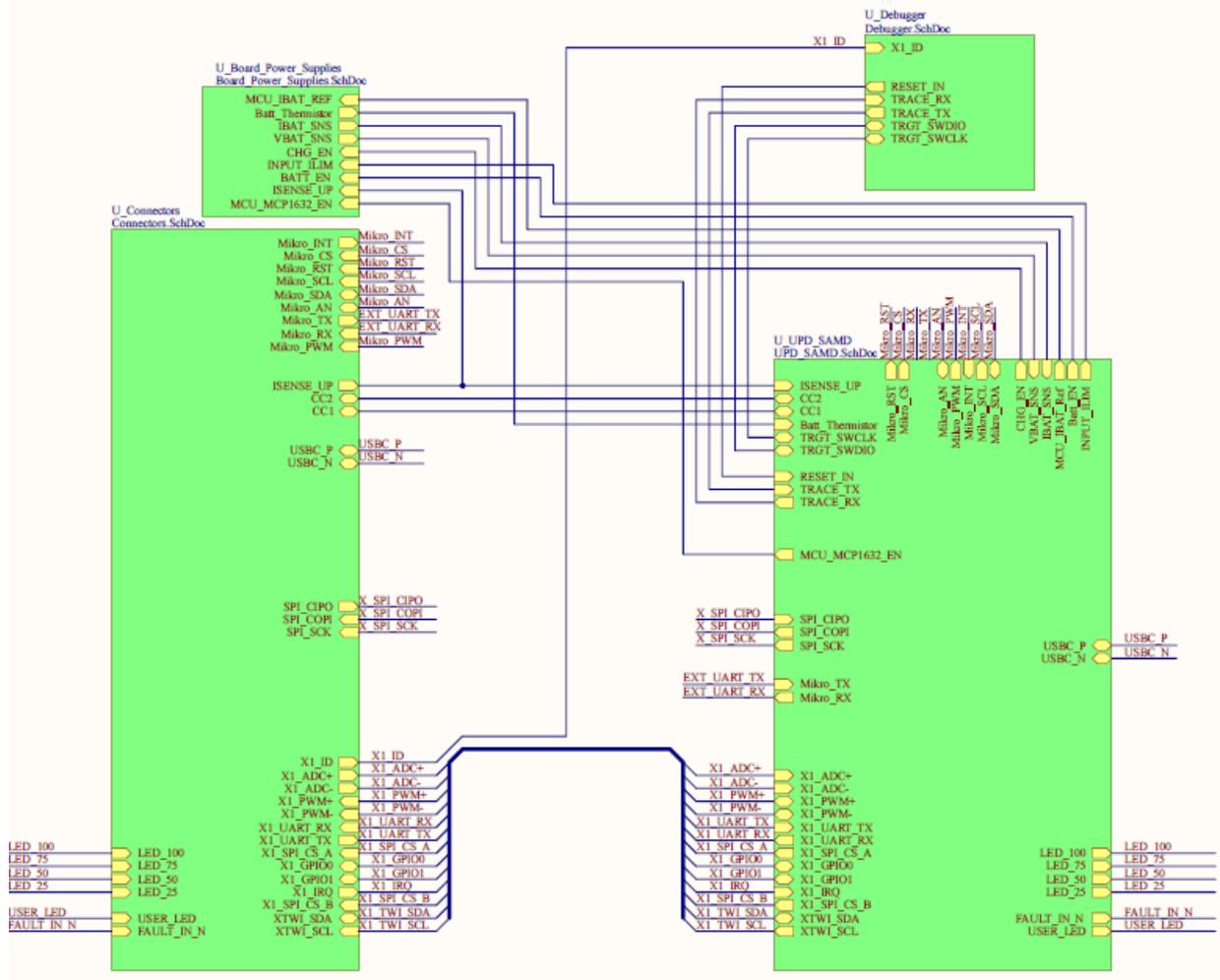
```
//set battery parameters
#define CELLVMIN 2700 //individual cell min voltage in mV
#define CELLVMAX 4200 //individual cell max voltage in mV
#define BATTIMAX 3000 //max charge current in mA
#define NUMCELLS 3 //number of series cells
#define UCLO 150 //charge cutoff current in mA
#define BATTVMAX (NUMCELLS * CELLVMAX) //total battery maximum voltage
#define BATTVMIN (NUMCELLS * CELLVMIN) //total battery minimum voltage (UVLO value)
#define RECHARGETHRESH 4100*NUMCELLS //threshold for trickle charge engage
#define MINCCCHARGETHRESH 3000*NUMCELLS //threshold for full speed cc charging
#define CVTHRESH 4180*NUMCELLS //threshold to switch from CC to CV charge
```

Additionally, the preferred charge current can be manually or automatically determined by modifying the code shown below.

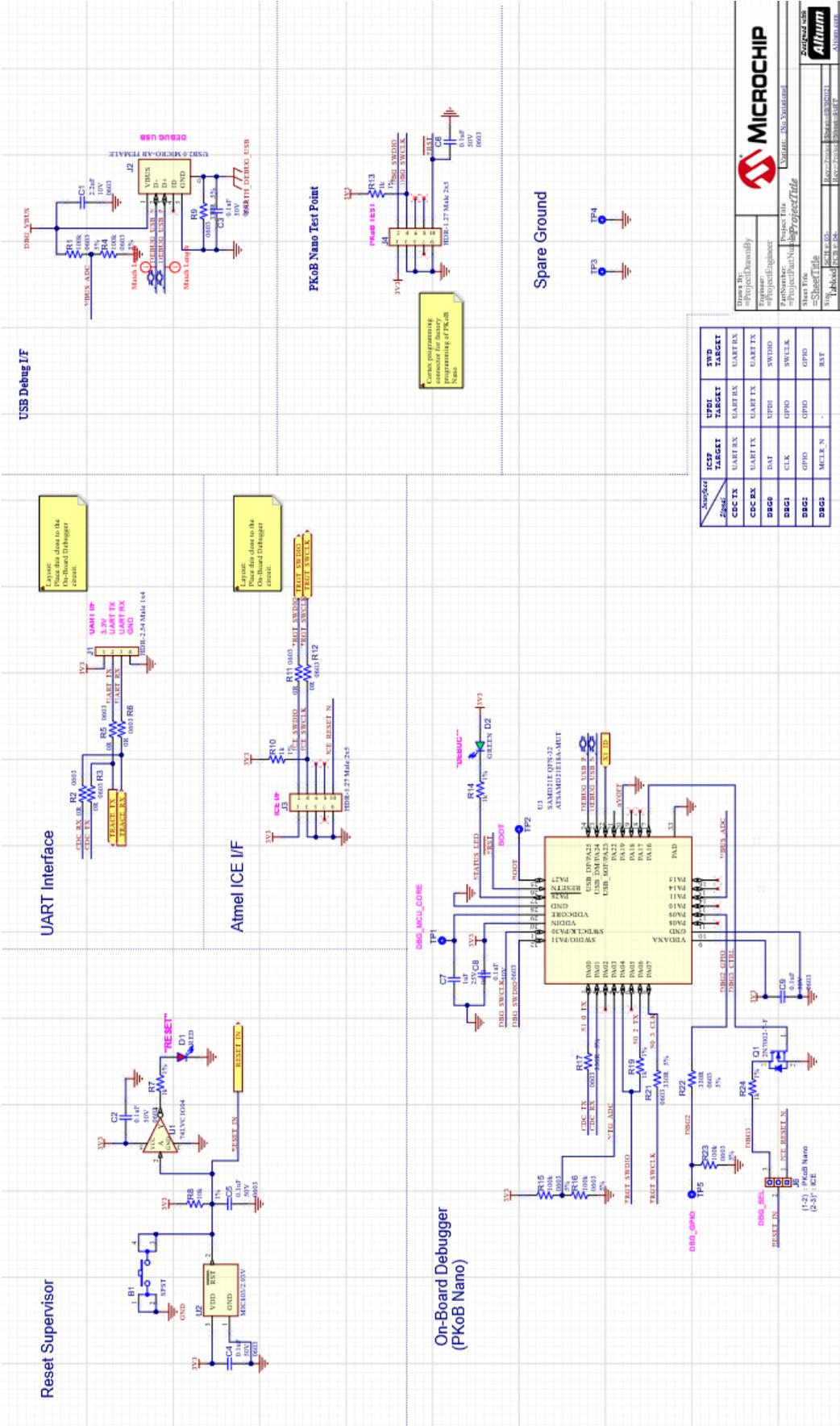
```
320     uint16_t maxcurrent = gasCfgStatusData.sPerPortData[0].ul6NegoCurrentInmA;
321     //set this value for a manual max charge current limit,
322     //otherwise comment this line to use the PD negotiated current
323     maxcurrent = 1000;
```

Schematics

Top Level



Schematics



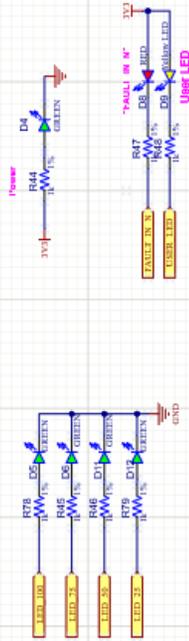
Debugger	ICSP Target	UPDI Target	SWD Target
CECTA	UARTX	UARTX	UARTX
CCCRX	UARTX	UARTX	UARTX
DBG0	DAT	UPDI	SWDIO
DBG1	CLK	OPD	SWCLK
DBG2	OPD	OPD	OPD
DBG3	MCLEN		EST

MICROCHIP
 Project/Assembly: *Project/Assembly*
 Engineer: *Project/Engineer*
 Part Name: *Project/Part Name*
 Sheet Title: *Project/Sheet Title*
 Date: *Project/Date*
 Rev: *Project/Rev*

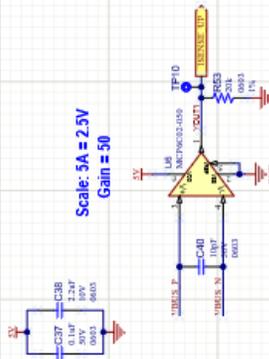
Atmel
 Atmel Corporation
 3600 Rte 92, San Jose, CA 95131, USA
 Tel: 408.737.0600
 Fax: 408.737.0601
 Email: atmel@atmel.com

Schematics

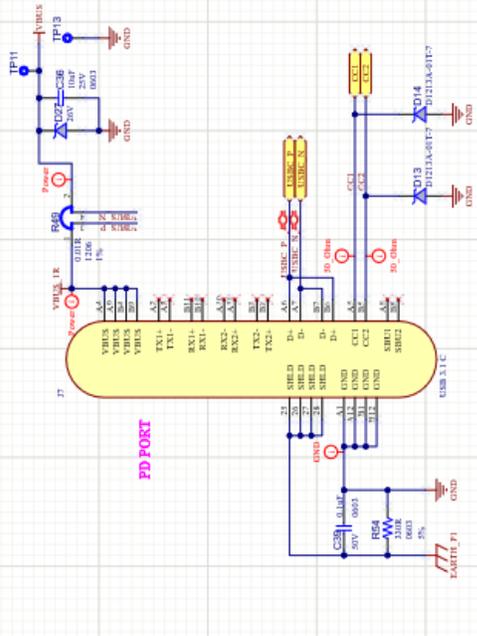
LEDs



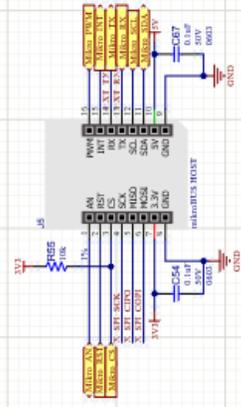
Current Sense Amplifier for PD



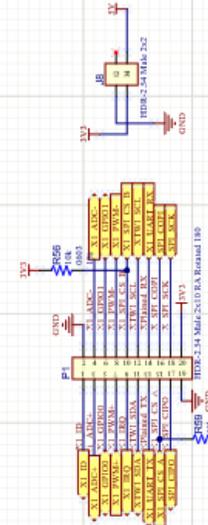
USB-C Port



MikroBus Connector

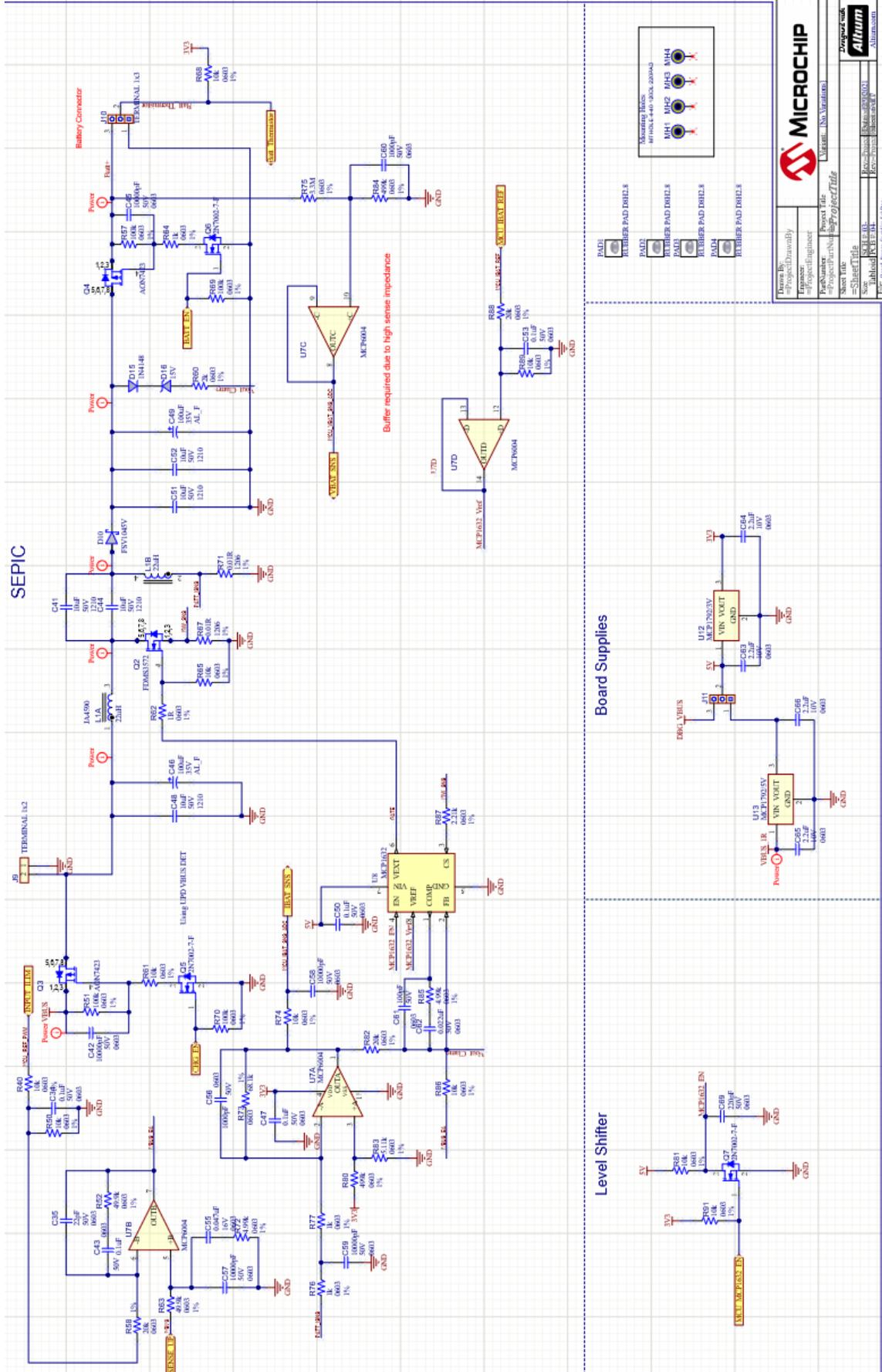


Xplained Pro Headers



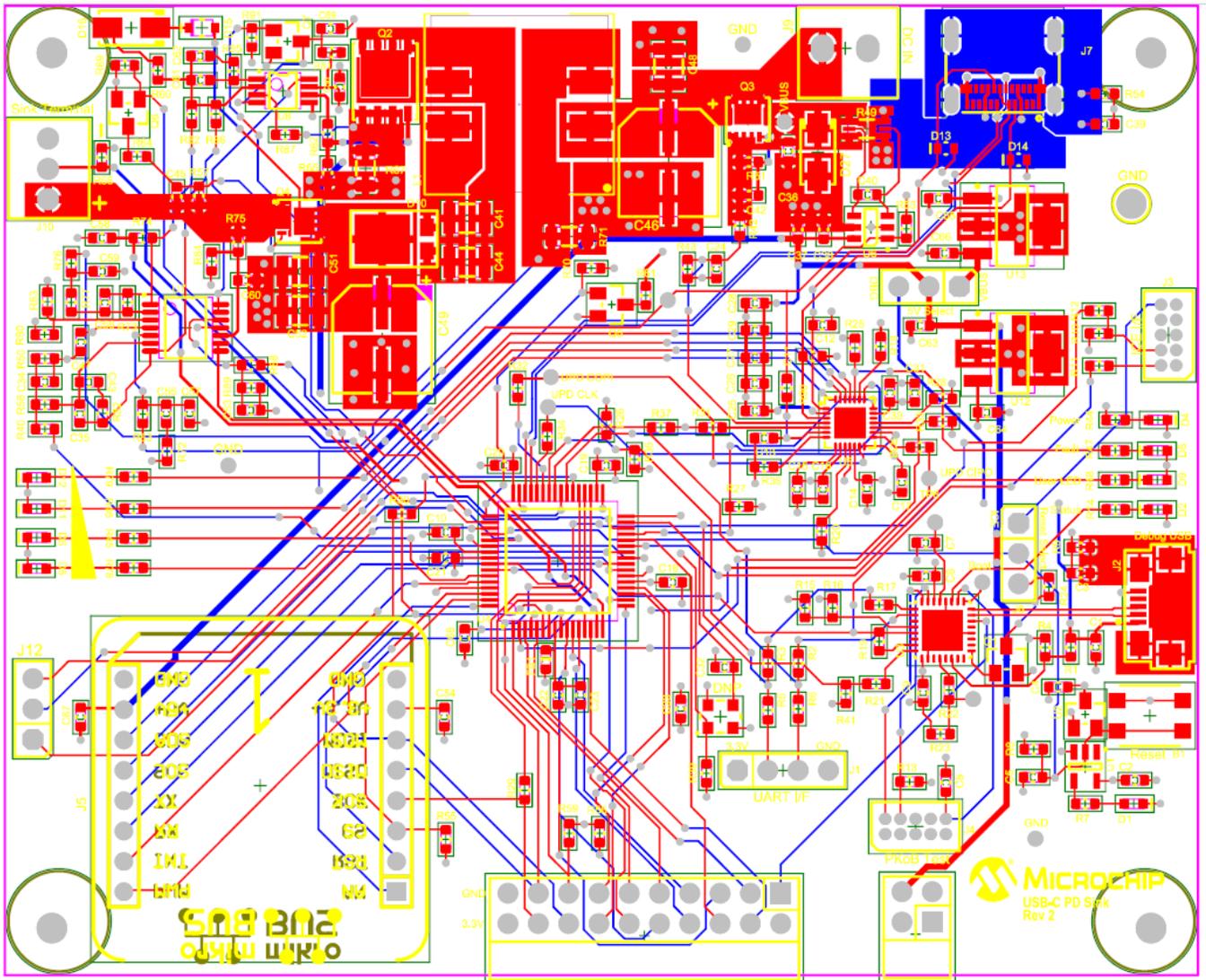
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Project Name:	Project Title:	
Project Path:	Project Title:	

Schematics



Drawn By:	Project/Part Number:	Project File:	
Checked By:	Project Engineer:	Variant: No Variation	
Sheet Title:	Project Name:	Project Title:	
Sheet Number:	Project Path:	Project Path:	

PCB Print



Bill of Materials

Quantity	Designator	Description	Manufacturer 1	Manufacturer Part Number 1	Supplier 1	Supplier Part Number 1	Supplier Unit Price 1	Price / Board	Populated	Quantity	Quantity Over/Under	Status	MQRPID
1	B1	SWITCH TACT SPST 16V 100mA 7914 G1.032E SMD	Bourns	79140-1-032E	Dig-Key	79140-1032ECT-ND	\$0.8700	\$0.8700	YES	1	0	IMCL Desg	SWITCH1134
7	C1, C15, C38, C63, C64, C65, C66	CAP CER 2.2uF 10V 20% Y5V SMD 0603	Sumida	GRM188R91A225Z601D	Dig-Key	490-1586-1-ND	\$0.0000	\$0.0000	YES	7	0	IMCL Desg	CAP0367
26	C2, C3, C4, C5, C6, C8, C9, C14, C16, C18, C19, C20, C21, C22, C24, C29, C30, C34, C37, C39, C43, C47, C50, C53, C54, C67	CAP CER 0.1uF 5.0V 20% Y5V SMD 0603	Kyocera AVX	06035G104ZA2A	Dig-Key	478-3724-1-ND	\$0.0000	\$0.0000	YES	26	0	IMCL Desg	CAP0436
5	C7, C10, C17, C28, C31	CAP CER 1uF 25V 20% XER SMD 0603	Fanuc inc	ECL-1V41E105M	Dig-Key	FCC285ACT-ND	\$0.1300	\$0.6500	YES	5	0	IMCL Desg	CAP0439
3	C11, C12, C69	CAP CER 22uF 50V 5% NP0 SMD 0603	KEMET	C0603C22J3GACTU	Dig-Key	399-1066-1-ND	\$0.0000	\$0.0000	YES	3	0	IMCL Desg	CAP0552
1	C13	CAP CER 0.1uF 16V 10% X7R SMD 0603	Taiyo Yuden	EMK 078Y10K-A-7	Dig-Key	587-1240-1-ND	\$0.1000	\$0.1000	YES	1	0	IMCL Desg	CAP0011
2	C23, C26	CAP CER 10uF 25V 20% XDR SMD 0603	Musta	GRM188R61E100MA750	Dig-Key	490-7202-1-ND	\$0.3400	\$0.6800	YES	2	0	IMCL Desg	CAP1461
3	C25, C28, C27	CAP CER 47uF 6.3V 20% XSR SMD 0603	Musta	GRM188R60J476M15	Dig-Key	490-13247-1-ND	\$0.4900	\$1.4700	YES	3	0	IMCL Desg	CAP1661
1	C32	CAP CER 15uF 50V 5% NP0 SMD 0603	Yageo	C0603JURNP05B1N30	Dig-Key	311-1060-1-ND	\$0.1000	\$0.1000	YES	1	0	IMCL Desg	CAP0121
1	C33, C42, C45, C57, C58, C59, C68	CAP CER 10uF 50V 10% X7R SMD 0603 AEC-Q200, CAP CER 10000uF 50V 20% X7R SMD 0603	Kyocera AVX	06035C10K42ZA, 0603	Dig-Key	478-7927-1-ND, 478-122	\$0.1000	\$0.9500	YES	7	0	IMCL Desg	CAP2186, CAP
1	C35	CAP CER 22uF 50V 5% NP0 SMD 0603	Cal-Chip	GMCT0C3220J0N1FL	Cal-Chip	GMCT0C3220J0N1FL	\$0.1000	\$0.1000	YES	1	0	IMCL Desg	CAP0004
1	C40	CAP CER 10uF 50V 5% NP0 SMD 0603	KEMET	C0603C10U5GACTU	Dig-Key	399-1049-2-ND	\$0.0000	\$0.0000	YES	1	0	IMCL Desg	CAP0142
5	C41, C44, C48, C51, C52	CAP CER 10uF 50V 20% X7R SMD 1210 TDK	TDK	C3225X7R1H106M250AA	Dig-Key	445-14933-1-ND	\$0.9400	\$4.7000	YES	5	0	IMCL Desg	CAP1238
2	C46, C49	CAP ALU 150uF 35V 20% SMD	Fanuc inc	EEE-1F1U 351AF	Dig-Key	FCE44-ECT-ND	\$0.9200	\$1.8400	YES	2	0	IMCL Desg	CAP1532
1	C55	CAP CER 0.047uF 16V 10% X7R SMD 0603	Musta	GRM188R71C473KA01U	Dig-Key	490-1529-1-ND	\$0.0000	\$0.0000	YES	1	0	IMCL Desg	CAP1146
1	C56, C60	CAP CER 100uF 50V 20% X7R SMD 0603	TDK	C1608X7R2A102K080AA	Dig-Key	445-1298-1-ND	\$0.1000	\$0.2000	YES	2	0	IMCL Desg	CAP0005
1	C61	CAP CER 10uF 50V 5% NP0 SMD 0603	Cal-Chip	GMCT0C101J50N1FL	Cal-Chip	GMCT0C101J50N1FL	\$0.1000	\$0.1000	YES	1	0	IMCL Desg	CAP0036
1	C62	CAP CER 0.022uF 50V 5% X7R SMD 0603	Kyocera AVX	06035C22J3A 12A	Dig-Key	478-3722-2-ND	\$0.0000	\$0.0000	YES	1	0	IMCL Desg	CAP0626
2	D1, D8	LED LED RED 2V 30mA 2mcd Clear SMD 0603	Vislity Lite-On	LTST-C190 EKT	Dig-Key	160-1182-1-ND	\$0.2600	\$0.5200	YES	2	0	IMCL Desg	D00E1058
2	D2, D4, D5, D6, D11, D12	LED LED GREEN 2V 30mA 35mcd Clear SMD 0603	Vislity Lite-On	LTST-C191 K9KT	Dig-Key	160-1446-1-ND	\$0.2600	\$1.0400	YES	6	0	IMCL Desg	D00E1155
1	D9	LED YELLOW DIFFUSED 1608 SMD	Rohm	SMLD12Y1W796	Dig-Key	SMLD12Y1W796CT-ND	\$0.2100	\$0.2100	YES	1	0	IMCL Desg	D00E1547
1	D10						\$0.0000	\$0.0000					
2	D13, D14	DI0 TVS D1213-01 3.3V SMD SOD-523 AEC-Q101	Diodes	D1213A-01 T-7	Dig-Key	D1213A-01 T-7 DCT-ND	\$0.4000	\$0.8000	YES	2	0	IMCL Desg	D00E1502
1	D15	DI0 RECT 1N4148 655mV 300mA 75V SOD-323	Diodes	1N4148WS-7-F	Dig-Key	1N4148WS-FDCT-ND	\$0.1900	\$0.1900	YES	1	0	IMCL Desg	D00E0306
1	D16	DI0 ZENER BZ03C15G 15V 1.5W SMD DO-214 AC SMA	ON Semiconductor	BZ03C15G	Dig-Key	BZ03C15G06CT-ND	\$0.4400	\$0.4400	YES	1	0	IMCL Desg	D00E1097
1	D27	DI0 TVS SMAJ28A 28V 400W DO-214AC, SMA	Littelfuse	SMAJ28A	Dig-Key	SMAJ28ALFCT-ND	\$0.3900	\$0.3900	YES	1	0	IMCL Desg	D00E0158
1	DNP	MCP CLOCK OSCILLATOR SINGLE 24MHz DSC1001CL5-024.0000T U3 2VQ2 9H0 85	Microchip	DSC1001CL5-024.0000	Dig-Key	DSC1001CL5-024.0000T-ND	\$0.0000	\$0.0000	YES	1	0	IMCL Desg	MCP690
1	FB1	FERRITE 220R@100MHz 500mA SMD 0603	Musta	BLM18A02215N1D	Dig-Key	490-1012-1-ND	\$0.1000	\$0.1000	YES	1	0	IMCL Desg	FB0114
1	J1	CON HDR-2.54 Male 1x4 Gdd 5.84MH TH VERT	Wurth Electronics	6130041121	Dig-Key	732-5317-ND	\$0.1900	\$0.1900	YES	1	0	IMCL Desg	CON0148
1	J2	CON USB2.0 MICRO-A B FEMALE SMD RA	Hirose	Z82-AB-5PA(S1)	Dig-Key	H125279CT-ND	\$0.0000	\$0.0000	YES	1	0	IMCL Desg	CON0436
2	J3, J4	CON HDR-1.27 Male 2x5 Gdd 3.05MH TH VERT	Amphenol ICC / FCI	2022111-000104LF	Dig-Key	209-3712-ND	\$0.7100	\$1.4200	YES	2	0	IMCL Desg	CON1497
2	J5	SOCKET 2.5mm BUS HOST DFP 16 TH	Sullins	PPTC081FLBNRC	Dig-Key	S7006-ND	\$0.6500	\$1.3000	YES	2	0	IMCL Desg	SKT046
1	J6, J11	CON HDR-2.54 Male 1x3 5.84MH TH VERT	Santec	TSW-103-07-T-S	Dig-Key	SAM103-07-ND	\$0.2400	\$0.4800	YES	2	0	IMCL Desg	CON0465
1	J7	CON USB3.1-C Female SMD RA	Molex	105450-0101	Dig-Key	NM12556CT-ND	\$2.1900	\$2.1900	YES	1	0	IMCL Desg	CON1642
1	J8	CON HDR-2.54 Male 2x2 Gdd 6.75MH TH RA	Molex	090120761	Dig-Key	WM5000-02-ND	\$0.4900	\$0.9800	YES	1	0	IMCL Desg	CON1527
1	J9	CON TERMINAL 3.81mm 1x2 Female 16-24AWG 10A TH RA	Amphenol	Y0022150000G	Dig-Key	609-3918-ND	\$0.0000	\$0.0000	YES	1	0	IMCL Desg	CON1037
1	J10	CON TERMINAL 2.54mm 1x3 Female 20-30AWG 6A TH RA	On-Shore Technology	OSTV03A150	Dig-Key	ED0562-ND	\$10.9000	\$10.9000	YES	1	0	IMCL Desg	CON1303
1	J12	CON HDR-2.54 Female 1x3 Gdd 8.64MH TH VERT	TE Connectivity	5-84287-1	Dig-Key	A32904-ND	\$14.7000	\$14.7000	YES	1	0	IMCL Desg	CON1425
1	L1	INDUCTOR DUAL 22uH 2.45A 20% SMD U.L3 8W12 5H0 5	Wurth Electronics	744870220	Dig-Key	732-2327-1-ND	\$2.9000	\$2.9000	YES	1	0	IMCL Desg	IND1405
1	P1	CON HDR-2.54 Male 2x10 Rotated 90degrees Gdd TH RT ANGLE	Sullins	PBC1008AN	Dig-Key	S2111E-10-ND	\$19.3000	\$19.3000	YES	1	0	IMCL Desg	CON1547
4	PAD1, PAD2, PAD3, PAD4	MECH HW RUBBER PAD Cylindrical flat top D8x 8 B Back	Sam	SJ5076BLACK	Panel	1165061	\$4.7600	\$19.0400	MECH	4	0	IMCL Desg	MECH0087
4	Q1, Q5, Q6, Q7	TRANS FET N-CH 2N7002-7-F 60V 170mA 370mW SOT-23-3	Diodes	2N7002-7-F	Dig-Key	2N7002-FDCT-ND	\$0.2100	\$0.8400	YES	4	0	IMCL Desg	TRA1102
1	Q2	TRANS FET N-CH FDM3572 80V 22A 2.5W Power56-8	ON Semiconductor / Fairchild	FDM3572	Dig-Key	FDM3572TR-ND	\$0.0000	\$0.0000	YES	1	0	IMCL Desg	TRA1019
2	Q3, Q4	TRANS FET P-CH AON7423 20V 28A 6.2W Power100FN	Alpha & Omega Semicon	AON7423	Dig-Key	785-1310-2-ND	\$0.0000	\$0.0000	YES	2	0	IMCL Desg	TRA1000
10	R1, R4, R15, R16, R23, R28, R51, R57, R69, R70	RES TRF 100k 5% 1/10W SMD 0603 (Don't Use Duplicate, Use RS MT0008), RES TRF 100k 1% 1/8W SMD 0603	Fanuc inc, Vishay Beysol	ERJ-3GEYR000V, ERJ-3GEYR100V, MCT0	Dig-Key	P100KCT-ND, MCT096	\$0.0370	\$0.3700	YES	10	0	IMCL Desg	RES1115, RES
9	R2, R3, R5, R6, R11, R12, R31, R35, R60	RES TRF 0R 1/10W AEC-Q200 SMD 0603	Fanuc inc	ERJ-3GEYR000V	Dig-Key	P0 00CT-ND	\$0.1000	\$0.9000	YES	9	0	IMCL Desg	RES2360
16	R7, R10, R13, R14, R18, R24, R44, R45, R46, R47, R48, R64, R76, R77, R78, R79	RES TRF 1k 1% 1/10W AEC-Q200 SMD 0603	Fanuc inc	ERJ3EKF1001V	Dig-Key	P1.0K0RCT-ND	\$0.0300	\$0.4800	YES	16	0	IMCL Desg	RES2458
24	R8, R18, R20, R25, R26, R33, R36, R37, R39, R40, R41, R43, R50, R55, R66, R69, R81, R85, R88, R74, R81, R86, R89, R91	RES TRF 10k 1% 1/16W SMD 0603	TE Connectivity	5-187 9837-9	Dig-Key	A10203CT-ND	\$0.1600	\$3.8400	YES	24	0	IMCL Desg	RES1368
5	R9, R17, R21, R22, R54	RES TRF 330R 5% 1/10W SMD 0603	Rohm	MCRB E2P J51	Dig-Key	RHM800CT-ND	\$0.0000	\$0.0000	YES	5	0	IMCL Desg	RES0186
1	R27	RES TRF 200k 1% 1/10W SMD 0603	Vishay	CRVW0603200K FKEA	Dig-Key	541-200KCT-ND	\$0.0000	\$0.0000	YES	1	0	IMCL Desg	RES1140
5	R29, R30, R32, R34, R38	RES TRF 33R 1% 1/10W SMD 0603	Rohm	MCRB E2PFX33R0	Dig-Key	RHM33 0HCT-ND	\$0.0000	\$0.0000	YES	5	0	IMCL Desg	RSM10701
1	R42	RES TRF 90.9k 1% 1/10W SMD 0603	Fanuc inc	ERJ3EKF9092V	Dig-Key	P90.9K0R-ND	\$0.0000	\$0.0000	YES	1	0	IMCL Desg	RSM10355
1	R49	RES SHUNT 0.01R 1% 1/4W 1206	Yageo	PF1206RFR070R01L	Dig-Key	311-0-01 AUCT-ND	\$0.4700	\$0.4700	YES	1	0	IMCL Desg	RSM1231
2	R52, R63	RES TRF 49.9k 1% 1/10W SMD 0603	Yageo	RC0608FR-07499K	Dig-Key	311-49.9KHCT-ND	\$0.1000	\$0.2000	YES	2	0	IMCL Desg	RES2495
4	R53, R58, R62, R68	RES TRF 20k 1% 1/10W SMD 0603	Fanuc inc	ERJ3EKF20K2V	Dig-Key	P20.0K0RCT-ND	\$0.1000	\$0.4000	YES	4	0	IMCL Desg	RSM10309
1	R60	RES TRF 2k 1% 1/10W SMD 0603	Fanuc inc	ERJ3EKF2001V	Dig-Key	P2.0K0R-ND	\$0.1000	\$0.1000	YES	1	0	IMCL Desg	RSM10382
1	R62	RES TRF 1R 1% 1/10W SMD 0603	Yageo	RC0608FR-071R1L	Dig-Key	311-1-0H0RCT-ND	\$0.1000	\$0.1000	YES	1	0	IMCL Desg	RES1398
1	R67, R71	RES SHUNT MF 0.01R 1% 1W SMD 1206	Bourns	CRF1206-FX-R010ELCF-ND	Dig-Key	CRF1206-FX-R010ELCF-ND	\$0.0000	\$0.0000	YES	2	0	IMCL Desg	RSM1228
2	R72, R85	RES TRF 4.99k 1% 1/10W SMD 0603	Fanuc inc	ERJ3EKF4991V	Dig-Key	P4.99KHCT-ND	\$0.0000	\$0.0000	YES	2	0	IMCL Desg	RSM10185
1	R73	RES TRF 68.1k 1% 1/10W SMD 0603	Yageo	RC0608FR-07681K1L	Dig-Key	311-68.1KH0RCT-ND	\$0.1000	\$0.1000	YES	1	0	IMCL Desg	RSM11041
1	R75	RES TRF 3.3M 5% 1/8W SMD 0603	Stackpole Electronics	RMCF0603F3M30	Dig-Key	RMCF0603F3M30CT-ND	\$0.0000	\$0.0000	YES	1	0	IMCL Desg	RES1158
2	R80, R84	RES TRF 499k 1% 1/10W SMD 0603	Fanuc inc	ERJ3EKF4993V	Dig-Key	P499KHCT-ND	\$0.1000	\$0.2000	YES	2	0	IMCL Desg	RES1119
1	R83	RES TRF 5.1k 1% 1/10W SMD 0603	Yageo	RC0608FR-075K11L	Dig-Key	311-5.1KH0RCT-ND	\$0.1000	\$0.1000	YES	1	0	IMCL Desg	RES1639
1	R87	RES TRF 2.21k 1% 1/10W SMD 0603 AEC-Q200	Yageo	CRVW06032K21R1E A	Dig-Key	541-2.21KHCT-ND	\$0.1000	\$0.1000	YES	1	0	IMCL Desg	RES2487
1	U1	IC LOGIC 74LVC1G04 SOT-23-5	Texas Instruments	SN74LVC1G04BVR	Dig-Key	296-11599-1-ND	\$0.4000	\$0.4000	YES	1	0	IMCL Desg	MC0053
1	U2	MCP ANALOG SUPERVISOR 2.93V MIC93-2904VM3-TR S OT-23-3	Microchip	MIC93-2904VM3-TR	Dig-Key	576-3806-1-ND	\$0.3900	\$0.3900	YES	1	0	IMCL Desg	MC1416
1	U3	MCP MCU 32-BIT 48MHz 2.5kB 32kB ATSAM021E16A-MUT QFN-32	Microchip	ATSAMD21E16A-MUT	Dig-Key	ATSAMD21E16A-MUTC	\$3.9000	\$3.9000	YES	1	0	IMCL Desg	MC8641
1	U4	MCP MCU 32-BIT 48MHz 2.5kB 32kB ATSAM021J16A-AUT QFN-32	Microchip Technology	ATSAMD21J16A-AUT	Microchip Tech	ATSAMD21J16A-AU	\$0.0000	\$0.0000	YES	1	0	IMCL Desg	MC8796
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